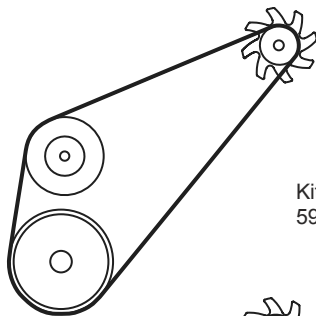




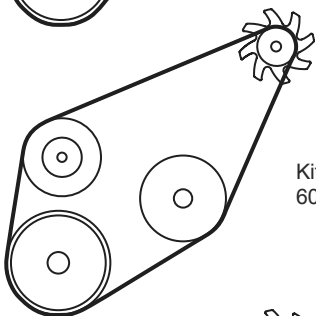
# Assembly Instructions

## Alternator Bracket (all kits)

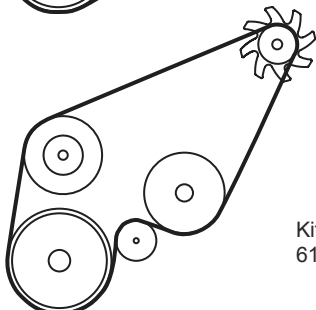
1. Bolt (20136-A) Alt. Bracket to engine head using one 3/8-16 x 1" socket head cap screw (note; some heads use one 7/16-14 x 1" socket head cap screw).
2. Bolt (20136-B) Alt. Support Bracket to engine head using one 3/8-16 x 2" socket head cap screw (note; some heads use one 7/16-14 x 2" socket head cap screw).
3. Bolt Alternator to (20136-A) Alt. Bracket using one 3/8-16 x 3 3/4" socket head cap screw, one 3/8-16 nylon locknut & one (BS3-1.050) 9/16 x 1.050 True Positioning Bushing.
4. Bolt (20144) Alt. Relocator Bracket to Alternator using one 5/16-18 x 1.25" socket head cap screw.
5. Bolt (RA 2.500) Stainless Steel Rod Assembly to (20144) Alt. Relocator Bracket using one 3/8-16 x 1" socket head cap screw.
6. If installing optional power steering kit, follow instructions supplied with that kit.
7. Install belt.
8. Bolt other end of (RA 2.500) Stainless Steel Rod Assembly to (20136-B) Alt. Support Bracket using one 3/8-16 x 1 1/4" socket head cap screw & one (A3.200) 3/8 x .200 Spacer between Stainless Steel Rod End & Alt. Support Bracket.
9. Adjust belt tension using (RA 2.500) Stainless Steel Rod Assembly.



Kit # 20541  
59" Belt



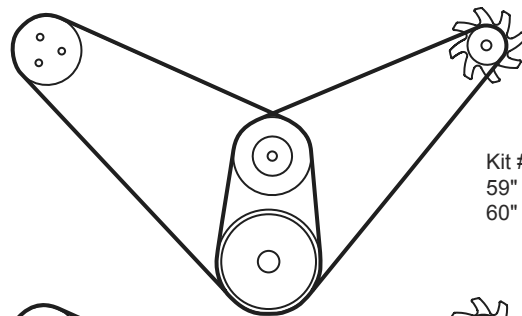
Kits # 20581 + 20586  
60" Belt



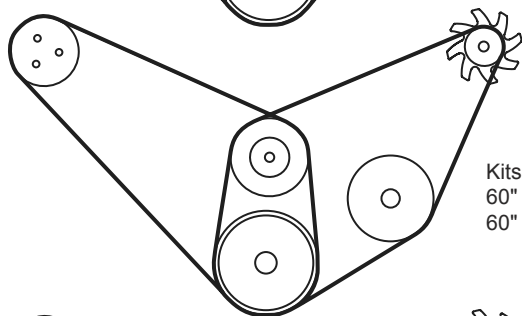
Kit # 20561  
61" Belt

## A/C Bracket (kits# 20595, 20596, 20597, 20598)

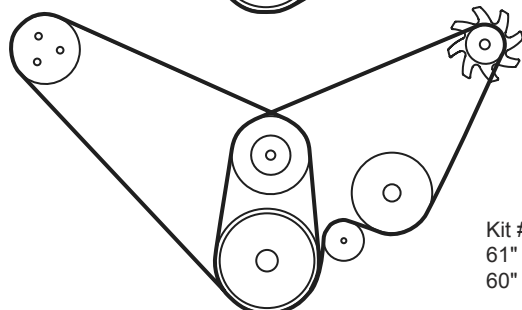
10. Bolt (20206-A) A/C Bracket to engine head using one 3/8-16 x 1" socket head cap screw (note; some heads use one 7/16-14 x 1" socket head cap screw).
11. Bolt (20206-B) A/C Support Bracket to engine head using one 3/8-16 x 2" socket head cap screw (note; some heads use one 7/16-14 x 2" socket head cap screw).
12. Bolt Air Conditioner to (20206-A) A/C Bracket using two 3/8-16 x 1.75" socket head cap screws, two 3/8-16 nuts & one (BS3-.700) 9/16 x .700 True Positioning Bushing.
13. Bolt (20206-C) A/C Relocator Bracket to Air Conditioner using one 3/8-16 x 1 3/4" socket head cap screw & one 3/8-16 nylon locknut.
14. Bolt (RA 1.625) Stainless Steel Rod Assembly to (20206-C) A/C Relocator Bracket using one 3/8-16 x 1" socket head cap screw.
15. Install belt (note; Air Conditioner Pulley has seven grooves, install belt to the six rear grooves to insure proper alignment).
16. Bolt other end of (RA 1.625) Stainless Steel Rod Assembly to (20206-B) A/C Support Bracket using one 3/8-16 x 1 1/4" socket head cap screw & one (A3.200) 3/8 x .200 Spacer between Stainless Steel Rod End & A/C Support Bracket .
17. Adjust belt tension using (RA 1.625) Stainless Steel Rod Assembly.



Kit # 20595  
59" Belt (Alt.)  
60" Belt (A/C.)



Kits # 20596 + 20597  
60" Belt (Alt. + P/S)  
60" Belt (A/C.)



Kit # 20598  
61" Belt (Alt. + P/S)  
60" Belt (A/C.)